

We Claim:

1. A group of wipes comprising :

at least three wipes separably joined together, each wipe separable joined to each
5 adjacent wipe by a weakened line; and,

each weakened line including a plurality of first-type weakened zones and at least
one second-type weakened zone, wherein the second-type weakened zone has a length
that is at least 1.5 times a length of the first-type weakened zone and the second-type
weakened zone is randomly positioned along the weakened line such that no two
10 consecutive weakened lines have the second-type weakened zone in the same position
relative to opposite ends of consecutive weakened lines.

2. The group of wipes of claim 1 wherein the weakened line comprises perforations.

15 3. The group of wipes of claim 1 wherein the weakened line is a straight line.

4. The group of wipes of claim 1 wherein the group of wipes is formed into a stack of
wipes.

20 5. The group of wipes of claim 4 wherein the stack of wipes comprises at least two
clips of fan folded material, each clip comprising the group of wipes formed into a plurality
of fan folded sheets with each sheet joined to at least one adjacent sheet by the
weakened line, and each clip joined to an adjacent clip by a sheet of one clip being
separably joined with a sheet of a succeeding clip.

25 6. The group of wipes of claim 4 wherein the stack of wipes comprises a fan folded
stack of wipes.

30 7. The group of wipes of claim 1 wherein the group of wipes is formed into a roll of
wipes.

8. The group of wipes of claim 1 further comprising a liquid in combination with the
group of wipes with the liquid at an add-on rate of about 25 to about 600 weight percent
based on a dry weight of the group of wipes.

35 9. A group of wipes for use in a pop-up wipes system comprising:

a pop-up dispenser having a restrictive orifice through which wipes can be dispensed;

at least three wipes separably joined together, each wipe separable joined to each adjacent wipe by a weakened line; and,

5 each weakened line including a plurality of first-type weakened zones and at least one second-type weakened zone, wherein the second-type weakened zone has a length that is at least 1.5 times a length of the first-type weakened zone and the second-type weakened zone is randomly positioned along the weakened line such that no two consecutive weakened lines have the second-type weakened zone in the same position
10 relative to opposite ends of consecutive weakened lines.

10. The group of wipes of claim 9 wherein the weakened line comprises perforations.

11. The group of wipes of claim 9 wherein the weakened line is a straight line.

12. The group of wipes of claim 9 wherein the group of wipes is formed into a stack of
15 wipes.

13. The group of wipes of claim 12 wherein the stack of wipes comprises at least two
20 clips of fan folded material, each clip comprising the group of wipes formed into a plurality of fan folded sheets with each sheet joined to at least one adjacent sheet by the weakened line, and each clip joined to an adjacent clip by a sheet of one clip being separably joined with a sheet of a succeeding clip.

15. The group of wipes of claim 9 wherein the group of wipes is formed into a roll of
25 wipes.

16. The group of wipes of claim 9 further comprising a liquid in combination with the group of wipes, the liquid at an add-on rate of about 25 to about 600 weight percent
30 based on a dry weight of the group of wipes.

17. A process for making the group of wipes of claim 1, comprising:
providing an elongate web of material;

weakening the elongate web of material along a plurality of lines to define a plurality
35 of panels consecutively releasably joined together by a weakened line;

forming the weakened line relative to at least three wipes separably joined together by respective weakened lines such that the weakened line between the adjoining wipes includes a plurality of first-type weakened zones and at least one second-type weakened zone, wherein the second-type weakened zone has a length that is at least two times a length of the first-type weakened zones and the second-type weakened zone is randomly positioned along the weakened line such that no two consecutive wipes of the group have weakened lines with the second-type weakened zone in the same position relative to opposite ends of the weakened lines of consecutive wipes.

18. The process claim 17 comprising forming the group of wipes into a fan folded clip of wipes.

19. The process of claim 18 comprising forming a stack of wipes, the stack of wipes comprising at least two clips of fan folded material, each clip comprising the group of wipes formed into a plurality of fan folded sheets with each sheet joined to at least one adjacent sheet by the weakened line, and each clip joined to an adjacent clip by a sheet of one clip being separably joined with a sheet of a succeeding clip.

20. The process of claim 17 further comprising adding a liquid to the group of wipes, the liquid at an add-on rate of about 25 to about 600 weight percent based on a dry weight of the group of wipes.